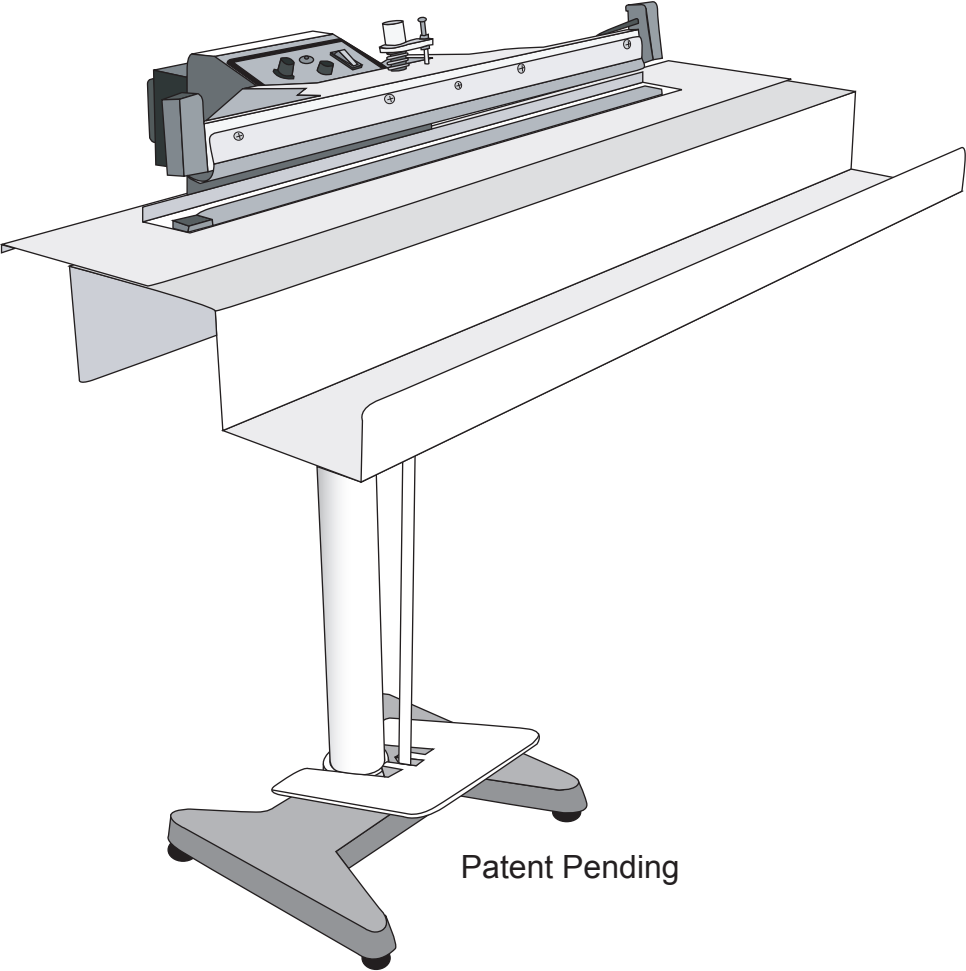


BannerPro Instructions



Patent Pending

SUPPLY55
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Helpful Information

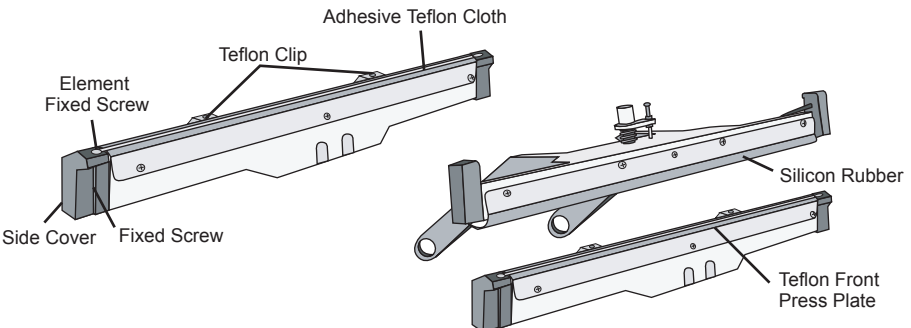
- Upon initial installation remove Teflon covers and inspect heat elements to insure proper positioning after shipment.
- When first using the unit or when testing new material always start with a heat setting of one (1), progressively increasing the heat setting until the desired seal is achieved.
- Do not clean the sealing platform with anything wet.
- Make sure to change the upper Teflon tape (above the element wire) and the lower Teflon strip (below the element wire) when they become worn. If this is not done, the element may short out and become damaged.
- When replacing the heating element always check the condition of the bottom Teflon tape. It is important that you replace the element wire only with Genuine Supply55 element wires made for this machine. Using the wrong element wire can damage the transformer.
- Occasionally check the condition of the top pressure pad (silicone rubber) for wear or burn marks. A damaged rubber pad will affect the quality of your seal.

Changing Parts

To replace damaged Teflon tape or broken element wires please follow the instructions below:

REMOVE PLUG FROM ELECTRIC OUTLET.

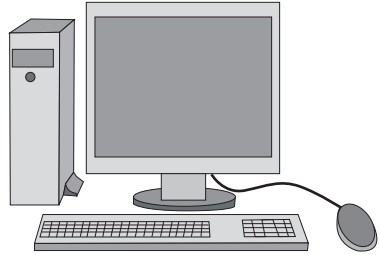
1. To replace Teflon
 - a. Remove pressing plate. Loosen Teflon clips.
 - b. Pull out Teflon tape just enough to cut off burned area. Smooth out Teflon and reattach the pressing plate.
 - c. Rotate Teflon screw to pull Teflon tight. Retighten the Teflon clips.
2. Replacing heating element wire
 - a. Loosen Teflon clips. Remove Teflon front press bar and lift up Teflon.
 - b. Loosen side cover fixed screw and element fixed screw. Remove broken element wire.
 - c. Install new element wire and tighten element fixed screw. Also retighten side cover fixed screw. Don't bend or crimp the wire.
 - d. Replace Teflon and Teflon front press bar. Tighten Teflon with Teflon screw, tighten Teflon clips.



Assembling The BannerPro

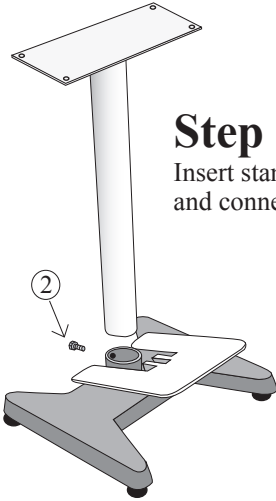
Step 1

Please watch the BannerPRO assembly and trouble shooting video at www.supply55.com/resources.html as well as the demonstration video at www.supply55.com/banner_pro.html.



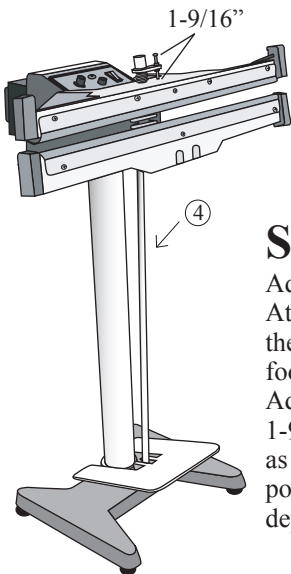
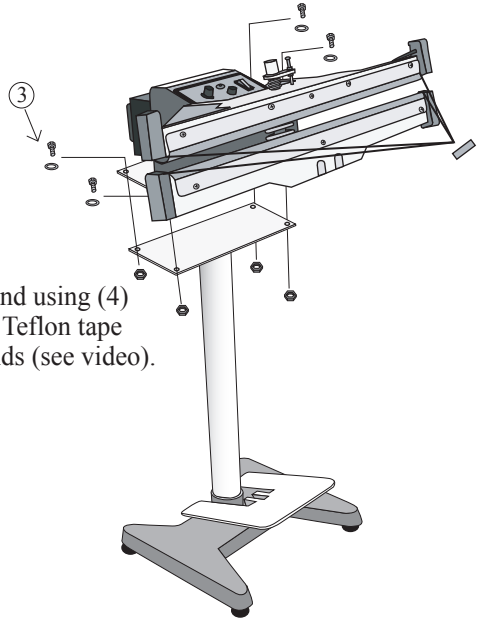
Step 2

Insert standing tube into pedal base and connect with short screw.



Step 3

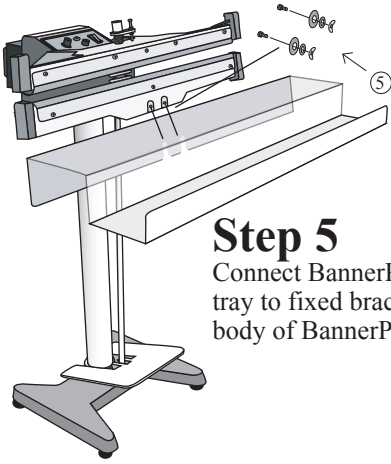
Connect body to stand using (4) screws. Then Insert Teflon tape to cover terminal ends (see video).



Step 4

Adjust the control linkage to a length of 27-1/2" (see video). Attach control linkage to the linkage connector (located under the base, top platen) and then attach the control linkage to the foot pedal in the slot closest to the front of the foot pedal. Adjust the micro-switch firing control to an exposed length of 1-9/16". Note the unit should not deploy heat until such time as the foot pedal is firmly pushed. This will allow the user to position the material between the jaws of the machine without deploying heat.

Assembling The BannerPro



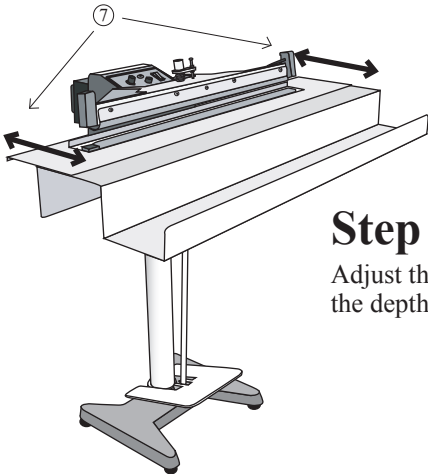
Step 5

Connect BannerPRO tray to fixed bracket on body of BannerPRO.



Step 6

Connect BannerPRO fence to the BannerPRO tray.



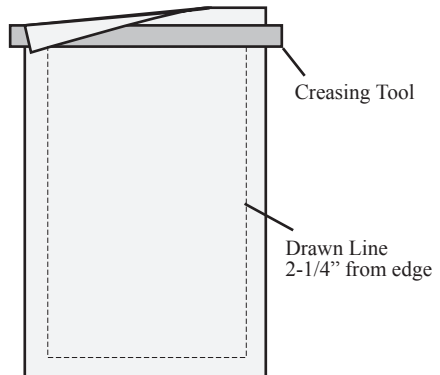
Step 7

Adjust the BannerPRO fence to accommodate the depth of seal required for the job.

Step 8

Workflow

- Draw a line 2-1/4" around the inside of the banner to be hemmed.
- Use the creasing tool to create a memory crease to assist in achieving a perfect hem.



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